

- (k) folding said discrete folder blank along a medial line to form a hanging folder.

21.126 ¹⁷ 18. (Withdrawn) The method of Claim 17, further comprising the step of making slots near each of said opposing terminal edges.

¹⁸ 19. (Withdrawn) The method of Claim 17, wherein said folder material stock comprises polymer coated paper.

¹⁹ 20. (Withdrawn) The method of Claim 17, wherein said folder material stock comprises a laminate of paper and a foil film.

21.126 ²⁰ 21. (Currently amended) A slip resistant portion of folder made from folder material stock comprising:

- a first layer of stock material;
- a second layer of stretchable polymeric film adhered to the first layer, thereby creating double layer;
- said double layer portion having embossments comprising created by embossing said double layer; said second layer being stretched to accommodate said embossments thereby presenting said stock material from tearing and further creating tear resistance in said double layer.
- front flap having a first top edge and a first width,

15. (Withdrawn) The method of Claim 11, wherein said folder material stock comprises polymer fibers.

R.1.126 16. (Withdrawn) A method of making a slip-resistant hanging folder, said hanging folder having a front flap having a first top edge, a rear flap connected to said front flap by a folder bottom, said rear flap having a second top edge, and a slip-resistant portion disposed on at least one of said flaps near said first or second top edge, said method comprising the steps of:

- (a) providing a web of folder material stock on a roll, said folder material stock comprising polymeric material;
- (b) providing embossing dies in spaced, operable, mating relationship;
- (c) providing rod members;
- (d) providing a cutting blade;
- (e) feeding said web of folder material stock from said roll into said embossing dies;
- (f) applying force to at least one of said embossing dies so as to decrease the spaced relationship;
- (g) deforming said folder material stock;
- (h) cutting through said web of folder material stock with said cutting blade to form a discrete folder blank having opposing terminal edges;
- (i) placing one of said rod member along each of said opposing terminal edges;
- (j) folding said terminal edges to form channels for said rod members; and